

# Hempel's AntiFouling Globic 8000 78550

## Product characteristics

### Description

Hempel's Antifouling Globic 8000 78550 is a top tier, high solids, chemically hydrolysing SPC antifouling based on Nano Acrylate Technology (NAT). The product offers fine polishing control, low friction, self-smoothing and a best-in-class instant activation of polishing for optimal performance from day one due to the efficient biocide package with three biocides. A high polishing rate boosts the performance as more biocides leach to the surface where a very thin leached layer is maintained. The use of patented microfibre technology ensures extraordinary mechanical strength to avoid cracking and peeling and reduces maintenance costs during repair.

### Recommended use

Hempel's Antifouling Globic 8000 78550 can be used for both newbuildings and maintenance of underwater hull and boottop. The product is especially good for slow steaming vessels and vessels with frequent idle days. For drydocking intervals up to 90 months.

### Certificates / Approvals

- This product does not contain organotin compounds acting as biocides and complies with the International Convention on the Control of Harmful Antifouling Systems on Ships as adopted by IMO October 2001 (IMO document AFS/CONF/26).

### Features

- Powerful biocide mix against hard and soft fouling.
- Highly controlled self-polishing.
- Excellent low friction and self-smoothing properties.
- Very high operational flexibility.
- High volume solids for fast paint application and less time in dock.
- Instant effect on contact with water.
- Easy overcoating.
- Application in warm environment.
- Can be applied below 0°C [32°F].
- Good colour stability.
- Performance guarantee.

## Product safety

**Flash point** 24°C [75°F]

## VOC content

Legislation	Value
EU	381 g/L [3.18 lb/US gal]
US (coatings)	381 g/L [3.18 lb/US gal]
US (regulatory)	381 g/L [3.18 lb/US gal]
China	381 g/L [3.18 lb/US gal]

According to specific legislation, see details in the Explanatory Notes available at Hempel website, [hempel.com](http://hempel.com) or at your local Hempel website.

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

## Product data

### Product code

78550

### Standard shade\* / code

Brownish red 51110 \*\*

### Gloss

Flat

### Volume solids

58 ± 2%

### Specific gravity

1.7 kg/L [14 lb/US gal]

### Reference dry film thickness

100 micron [3.9 mils]

\* Other shades are available, please contact your local Hempel representative.

\*\* Slight discolouration may occur. This does not affect the performance of the coating.

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## Surface preparation

### New build:

- According to Hempel's Specification.

### Maintenance and Repair

- Remove salts, detergents, contaminants and marine growth by high pressure fresh water cleaning.
- Sealer: Whether to use a sealer coat/tiecoat or not depends on the type and condition of the existing antifouling.

Consult Hempel's separate Surface Preparation Guidelines for more details.

## Application

### Mixing ratio

This product contains heavy particles. Stir well before use.

### Thinner

Hempel's Thinner 08080

### Cleaner

Hempel's Thinner 08080

### Application method

Tool	Thinning max vol.	Application parameters
Airless spray	5%	Nozzle pressure: 270 bar [3900 psi] Nozzle orifice: 0.027-0.031"

Filter: surge tank filter and tip filter should be removed. Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

### Film thickness

Specification range	Low	High	Recommended
Dry film thickness	80 micron [3.1 mils]	150 micron [5.9 mils]	100 micron [3.9 mils]
Wet film thickness	130 micron [5 mils]	270 micron [10 mils]	175 micron [7 mils]
Theoretical spreading rate	7.2 m <sup>2</sup> /L [290 sq ft/US gal]	3.8 m <sup>2</sup> /L [150 sq ft/US gal]	5.8 m <sup>2</sup> /L [240 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval. For best performance, avoid excessive film thickness. Overthickness should be closely controlled and never locally exceed 150 micron [5.9 mils] DFT. On irregular surfaces it is recommended to employ special care in avoiding over application.

### Application conditions

- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Optimal paint temperature for proper mixing, pumping and spraying is: 20°C [68°F].
- According to Hempel's Specification.

### Application remarks

- Copper containing antifouling must not have any electrical contact with aluminium hull and other aluminium components.

## Drying and overcoating

### Product compatibility

- Previous coat: According to Hempel's Specification. Recommended products are: Hempadur 45182, Hempadur 47182, Hempadur Tiecoat 49183.
- Subsequent coat: None or according to Hempel's specification.

### Drying time

Surface temperature		10°C [50°F]	20°C [68°F]
Hard dry	min	120	60

Determined for dry film thickness 100 micron [3.9 mils] at standard conditions, see Hempel's Explanatory Notes for details.

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## Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

## Overcoating details

- The surface must be dry and clean prior to application.
- Consult Hempel for specific details

## Other remarks

- Consult Hempel for information on the minimum undocking time.

## Storage

### Shelf life

<b>Ambient temperature</b>	<b>25°C</b> [77°F]
Product	36 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

### Storage conditions

- Product must be stored according to local legislation, at maximum 40 °C [104°F], without direct sunlight and protected from rain and snow.

## Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.
- Surface Preparation.
- Application Instruction for this product.

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.