

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - Europe

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Hempalin Primer 12050
Product identity : 1205012170
Product type : alkyd primer

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : buildings and metal industry. ships and shipyards.
Identified uses : Industrial applications, Professional applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details : HEMPEL A/S
Lundtoftegårdsvej 91
DK-2800 Kgs. Lyngby
Denmark
Tel.: + 45 45 93 38 00
hempel@hempel.com
Date of issue : 18 November 2022
Date of previous issue : 13 November 2021.

1.4 Emergency telephone number

Emergency telephone number (with hours of operation)

+45 45 93 38 00 (08.00 - 17.00)
See section 4 First aid measures.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226	FLAMMABLE LIQUIDS
Skin Sens. 1, H317	SKIN SENSITIZATION
Carc. 1B, H350	CARCINOGENICITY
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects)
STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)
Aquatic Chronic 2, H411	AQUATIC HAZARD (LONG-TERM)

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H226 - Flammable liquid and vapor.
H317 - May cause an allergic skin reaction.
H336 - May cause drowsiness or dizziness.
H350 - May cause cancer.
H372 - Causes damage to organs through prolonged or repeated exposure.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention : Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor, mist or spray.

Response : Collect spillage. IF exposed or concerned: Get medical advice or attention.

Hazardous ingredients : hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)
2-butanone oxime
cobalt bis(2-ethylhexanoate)
phthalic anhydride
cobalt(2+) propionate

Supplemental label elements : Repeated exposure may cause skin dryness or cracking.
Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
Restricted to professional users.

SECTION 2: Hazards identification

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	REACH #: 01-2119458049-33 EC: 265-185-4 CAS: 64742-82-1 Index: 649-405-00-X	≥25 - ≤50	Flam. Liq. 3, H226 STOT SE 3, H336 STOT RE 1, H372 (central nervous system (CNS)) (inhalation) Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1] [2]
titanium dioxide	REACH #: 01-2119489379-17 EC: 236-675-5 CAS: 13463-67-7 Index: 022-006-00-2	≥5 - ≤10	Carc. 2, H351 (inhalation)	[1] [*]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥1 - ≤3	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥1 - ≤3	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]
2-butanone oxime	REACH #: 01-2119539477-28 EC: 202-496-6 CAS: 96-29-7 Index: 616-014-00-0	<1	Acute Tox. 3, H301 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Carc. 1B, H350 STOT SE 1, H370 (upper respiratory tract) STOT SE 3, H336 STOT RE 2, H373 (blood system)	[1]
cobalt bis(2-ethylhexanoate)	REACH #: 01-2119524678-29 EC: 205-250-6 CAS: 136-52-7	<0.3	Eye Irrit. 2, H319 Skin Sens. 1A, H317 Repr. 1B, H360F Aquatic Acute 1, H400 Aquatic Chronic 3, H412	[1]
phthalic anhydride	REACH #: 01-2119457017-41 EC: 201-607-5 CAS: 85-44-9 Index: 607-009-00-4	≤0.3	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1]
calcium bis(2-ethylhexanoate)	EC: 205-249-0 CAS: 136-51-6	≤0.3	Eye Dam. 1, H318 Repr. 2, H361d	[1]
cobalt(2+) propionate	REACH #: 01-2119532653-41 EC: 216-333-1 CAS: 1560-69-6	<0.1	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319 Skin Sens. 1A, H317 Repr. 1B, H360F Aquatic Acute 1, H400 Aquatic Chronic 2, H411	[1]
See Section 16 for the full text of the H statements declared above.				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SECTION 3: Composition/information on ingredients

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit, see section 8.

[*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with aerodynamic diameter $\leq 10 \mu\text{m}$ not bound within a matrix.

SECTION 4: First aid measures

4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms persist, seek medical attention.
Inhalation :	Remove to fresh air. Keep person warm and at rest. If unconscious, place in recovery position and seek medical advice.
Skin contact :	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact :	No known significant effects or critical hazards.
Inhalation :	Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact :	Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion :	Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact :	No specific data.
Inhalation :	Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact :	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion :	No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician :	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments :	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media : Recommended: alcohol resistant foam, CO₂, powders, water spray.
Not to be used: waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) xylene	EU OEL (Europe, 2000). TWA: 25 ppm 8 hours. TWA: 145 mg/m ³ 8 hours. EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 221 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 442 mg/m ³ 15 minutes.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	DNEL	Long term Dermal	21 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	330 mg/m ³	Workers	Systemic
trizinc bis(orthophosphate)	DNEL	Long term Inhalation	5 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
xylene	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
2-butanone oxime	DNEL	Long term Inhalation	9 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	1.3 mg/kg bw/day	Workers	Systemic
phthalic anhydride	DNEL	Long term Dermal	10 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32.2 mg/m ³	Workers	Systemic
cobalt(2+) propionate	DNEL	Long term Inhalation	21.9 µg/m ³	General population	Local
	DNEL	Long term Oral	33.1 µg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	139.2 µg/m ³	Workers	Local

Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value	Method Detail
trizinc bis(orthophosphate)	Fresh water	20.6 µg/l	-
	Marine water	6.1 µg/l	-
	Fresh water sediment	117.8 mg/kg dwt	-
	Marine water sediment	56.5 mg/kg dwt	-
	Soil	35.6 mg/kg dwt	-
	Sewage Treatment Plant	52 µg/l	-
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	-
	Marine water sediment	12.46 mg/kg	-
	Soil	2.31 mg/kg	-
	Sewage Treatment Plant	6.68 mg/l	-
ethylbenzene	Fresh water	0.1 mg/l	-
	Marine water	0.01 mg/l	-
	Sewage Treatment Plant	9.6 mg/l	-
cobalt bis(2-ethylhexanoate)	Fresh water sediment	13.7 mg/kg	-
	Soil	2.68 mg/kg	-
	Sewage Treatment Plant	0.37 mg/l	-
	Fresh water	0.62 µg/l	-
	Marine water	2.36 µg/l	-
	Fresh water sediment	53.8 mg/kg dwt	-
phthalic anhydride	Marine water sediment	69.8 mg/kg dwt	-
	Soil	10.9 mg/kg dwt	-
	Soil	0.153 mg/kg	-
	Sewage Treatment Plant	10 mg/l	-
	Fresh water sediment	0.826 mg/kg	-
	Marine water	0.1 mg/l	-
	Fresh water	1 mg/l	-

SECTION 8: Exposure controls/personal protection

zirconium octoate	Marine water sediment	0.0826 mg/kg	-
	Sewage Treatment Plant	71.7 mg/l	-
	Soil	1.06 mg/kg	-
	Fresh water	0.36 mg/l	-
	Marine water	0.036 mg/l	-
dipropylene glycol methyl ether	Fresh water sediment	6.37 mg/kg	-
	Marine water sediment	0.637 mg/kg	-
	Fresh water	19 mg/l	-
	Marine water	1.9 mg/l	-
	Fresh water sediment	70.2 mg/kg dwt	-
	Marine water sediment	7.02 mg/kg dwt	-
	Soil	2.74 mg/kg dwt	-
toluene	Sewage Treatment Plant	4168 mg/l	-
	Fresh water	0.68 mg/l	-
	Marine water	0.68 mg/l	-
	Sewage Treatment Plant	13.61 mg/l	-
	Fresh water sediment	16.39 mg/kg	-
	Marine water sediment	16.39 mg/kg	-
	Soil	2.89 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

- General :** Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.
- Hygiene measures :** Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.
- Eye/face protection :** Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Hand protection :** Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.
Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, polyvinyl alcohol (PVA), Viton®, nitrile rubber
Short term exposure: neoprene rubber, butyl rubber, natural rubber (latex), polyvinyl chloride (PVC)
- Body protection :** Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.
Wear suitable protective clothing. Always wear protective clothing when spraying.
- Respiratory protection :** Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. When the product is applied by spraying and for continuous or prolonged work always wear an air-fed respirator e.g. hood with supply of fresh or compressed air or a full face, powered air purifying filter. Be sure to use an approved/certified respirator or equivalent.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state :	Liquid.
Color :	Gray
Odor :	Solvent-like
pH :	Testing not relevant or not possible due to nature of the product.
Melting point/freezing point :	Testing not relevant or not possible due to nature of the product.
Boiling point/boiling range :	Testing not relevant or not possible due to nature of the product.
Flash point :	Closed cup: 38°C (100.4°F)
Evaporation rate :	Testing not relevant or not possible due to nature of the product.
Flammability :	Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosive (flammable) limits :	0.8 - 7.6 vol %
Vapor pressure :	Testing not relevant or not possible due to nature of the product.
Vapor density :	Testing not relevant or not possible due to nature of the product.
Specific gravity :	1.291 g/cm ³
Partition coefficient (LogKow) :	Testing not relevant or not possible due to nature of the product.
Auto-ignition temperature :	Lowest known value: 280 - 470°C (536 - 878°F) (hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)).
Decomposition temperature :	Testing not relevant or not possible due to nature of the product.
Viscosity :	Kinematic (40°C): >21 mm ² /s
Explosive properties :	Testing not relevant or not possible due to nature of the product.
Oxidizing properties :	Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight :	Weighted average: 31 %
Water % by weight :	Weighted average: 0 %
VOC content :	404.7 g/l
TOC Content :	Weighted average: 363 g/l
Solvent Gas :	Weighted average: 0.082 m ³ /l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidizing materials.

Reactive or incompatible with the following materials: reducing materials, organic materials, acids, alkalis and moisture.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
trizinc bis(orthophosphate)	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
xylene	LC50 Inhalation Vapor	Rat	6350 ppm	4 hours
	LD50 Dermal	Rabbit	>4200 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
2-butanone oxime	LD50 Dermal	Rabbit	1001 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-
cobalt bis(2-ethylhexanoate)	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	3129 mg/kg	-
phthalic anhydride	LD50 Dermal	Rabbit	>3160 mg/kg	-
	LD50 Oral	Rat	1530 mg/kg	-

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapors) mg/l	Inhalation (dusts and mists) mg/l
Hempalin Primer 12050	33906.8	43464.2	197564.4		
xylene	3523	1100	5000		
2-butanone oxime	100	1100			
cobalt bis(2-ethylhexanoate)	3129				
phthalic anhydride	1530				
cobalt(2+) propionate	500				1.5

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams
	Skin - Irritant	Rabbit	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
2-butanone oxime	Eyes - Severe irritant	Rabbit	-	100 microliters
	Eyes - Moderate irritant	Rabbit	-	24 hours 50 milligrams
phthalic anhydride	Eyes - Moderate irritant	Rabbit	-	24 hours 50 milligrams

Sensitizer

Product/ingredient name	Route of exposure	Species	Result
cobalt bis(2-ethylhexanoate)	skin	Mouse	Sensitizing
	skin	Guinea pig	Sensitizing
	skin	Mouse	Sensitizing

Mutagenic effects

No known significant effects or critical hazards.

Carcinogenicity

May cause cancer. Risk of cancer depends on duration and level of exposure.

Reproductive toxicity

No known significant effects or critical hazards.

Teratogenic effects

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) 2-butanone oxime	Category 3		Narcotic effects
phthalic anhydride	Category 1 Category 3 Category 3		upper respiratory tract Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) 2-butanone oxime	Category 1	inhalation	central nervous system (CNS)
	Category 2	-	blood system

Aspiration hazard

Product/ingredient name	Result
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

Sensitization : Contains 2-butanone oxime, cobalt bis(2-ethylhexanoate), phthalic anhydride. May produce an allergic reaction.

11.2 Information on other hazards

Endocrine disrupting properties : See Section 15 for details.

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	Chronic EC50 4.6 - 10 mg/l	Algae	72 hours
titanium dioxide	Chronic EC50 10 - 20 mg/l Chronic EC50 10 - 30 mg/l	Daphnia Fish	48 hours 96 hours
trizinc bis(orthophosphate)	Acute LC50 >100 mg/l Acute LC50 >100 mg/l	Daphnia Fish	48 hours 96 hours
cobalt bis(2-ethylhexanoate)	Acute EC50 0.8 mg/l	Algae	72 hours
phthalic anhydride	Acute EC50 2.44 mg/l Acute LC50 0.1 - 1 mg/l Acute EC50 >640 mg/l Fresh water	Daphnia Fish Daphnia	48 hours 96 hours 48 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) xylene	OECD 301F Ready Biodegradability - Manometric Respirometry Test	74.7 % - Readily - 28 days	-	-
	OECD 301F Ready Biodegradability - Manometric Respirometry Test	90 - 98 % - Readily - 28 days	-	-
phthalic anhydride	-	>60 % - Readily - 28 days	-	-
	-	85.2 % - Readily - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) xylene	-	-	Readily
phthalic anhydride	-	-	Readily Readily

12.3 Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	-	10 - 2500	high
trizinc bis(orthophosphate)	-	60960	high
xylene	3.12	8.1 - 25.9	low
2-butanone oxime	0.63	2.5 - 5.8	low
cobalt bis(2-ethylhexanoate)	-	15600	high
phthalic anhydride	1.6	3.4	low
calcium bis(2-ethylhexanoate)	-	2.96	low
cobalt(2+) propionate	-	15600	high

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}): No known data available in our database.

Mobility: No known data available in our database.

Mobility: No known data available in our database.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.							

12.6 Endocrine disrupting properties

See Section 15 for details.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.





European waste catalogue (EWC) : 08 01 11*

Packaging

The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN1263	PAINT	3  	III	Yes.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Tunnel code (D/E)
IMDG Class	UN1263	PAINT. (hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%))	3  	III	Yes.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-E, S-E

SECTION 14: Transport information

IATA Class	UN1263 PAINT	3		III	Yes. The environmentally hazardous substance mark may appear if required by other transportation regulations.
-------------------	--------------	---	---	-----	---

PG* : Packing group
Env.* : Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Restricted to professional users.

Other EU regulations

Seveso category This product is controlled under the Seveso III Directive.

Seveso category
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b E2: Hazardous to the aquatic environment - Chronic 2

15.2 Chemical Safety Assessment

SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
EUH statement = CLP-specific Hazard statement
RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements :

H226	Flammable liquid and vapor.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360F	May damage fertility.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

SECTION 16: Other information

Full text of classifications [CLP/GHS] :	EUH066 Acute Tox. 3 Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Carc. 1B Carc. 2 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 3 Repr. 1B Repr. 2 Resp. Sens. 1 Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1A STOT RE 1 STOT RE 2 STOT SE 1 STOT SE 3	Repeated exposure may cause skin dryness or cracking. ACUTE TOXICITY - Category 3 ACUTE TOXICITY - Category 4 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 ASPIRATION HAZARD - Category 1 CARCINOGENICITY - Category 1B CARCINOGENICITY - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 1B TOXIC TO REPRODUCTION - Category 2 RESPIRATORY SENSITIZATION - Category 1 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3
--	--	--

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
FLAMMABLE LIQUIDS	On basis of test data
SKIN SENSITIZATION	Calculation method
CARCINOGENICITY	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects)	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)	Calculation method
AQUATIC HAZARD (LONG-TERM)	Calculation method

Notice to reader

📌 Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical performance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Safe Use of Mixture Information

Hempalin Primer 12050



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals for specialist applications, with good general room ventilation plus respiratory protection

This safe use information is linked to : Professional spray painting, near-industrial setting
Priority

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor or outdoor use

Range of application/Process conditions : Assumes a good standard of occupational hygiene and safety management has been implemented. Assumes that activities are undertaken with appropriate and well maintained equipment by trained personnel operating under supervision.

Others : Depending on actual conditions of application. Please consult your local HEMPEL representative for further advise.

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type	air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Use a properly fitted, air-purifying or air-fed respirator. EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Waste management	PROC08b	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

See chapter 8 of this Safety Data Sheet for specifications.

